



Application Instructions

1. The substrate and finish should be fully installed before A-FIX-WIND-SAFE is applied. Ensure that the external floor finish is installed to the required level on the Buzon pedestal and/or rail system.
2. Once A-FIX-WIND-SAFE is applied, it is essential that the area is kept clear for the required amount of cure time, and that no weight is applied to the area.
3. If a particular tile might need to be removed in the future e.g., a drain access tile, A-FIX-WIND-SAFE should not be used on this tile.
4. Prior to application, all surfaces must be structurally sound, clean and free from damp wherever possible.
5. You must wear the correct PPE for clothing, hand and face protection.
5. Open both tins in a well-ventilated area and stand for 5 minutes to allow the vapour to disperse.
7. Thoroughly stir the contents of the small Hardener tin until a smooth paste is achieved.
8. Empty the contents of the Hardener tin into the large Base tin and mix both products together. This can be done using a metal spatula or a resin mixing whisk (preferred). Ensure that the product is thoroughly mixed so that both products are fully integrated before filling the cartridge.
9. We recommend using a 1-inch spatula to fill the cartridge. Tap the cartridge on a firm surface to remove the air when filling.
10. Once the cartridge is full, clean around the inside of the base of the cartridge before inserting the plunger cap. All products can be cleaned using industrial cleaning wipes.
11. Once the plunger cap is inserted, remove the top of the cartridge by cutting just above the screw thread. Attach the nozzle to the cartridge.
12. If you are applying the product as dots, cut 2mm from the end of the nozzle. If applying as continuous lines, cut 5mm from the end of the nozzle. See the Applications section for specific information about what is required for your application.
13. Insert the cartridge into a cartridge gun and commence use according to your application.
14. Note that the working time is dependent on ambient weather conditions and temperature. Please refer to the Gel & Cure Times table for specific information.
15. On damp surfaces, work the mixed product well into the substrate and ensure that bonding takes place while the adhesive is still mobile and tacky.

Gel and Cure Times:

The gel time is the length of time that you can work with the adhesive before it sets.
The cure time is the length of time it takes before the bond is fully hardened.

Note that the product should not be used in temperatures below 10 degrees Celcius.

Temp °c	10°c	20°c	30°c	40°c
Gel Time (minutes)	225 minutes	90 minutes	45 minutes	26 minutes
Cure Time (hours) in dry conditions	34 hours	12 hours	6 hours	2 hours
Cure Time (hours) in wet conditions	68 hours	24 hours	12 hours	4 hours

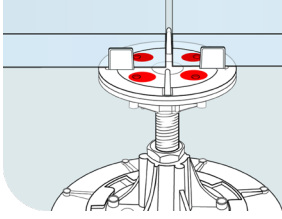
Coverage:

Product coverage for 600ml of mixed product is **approximately** 10 metres of 15mm wide lines or 230 dots of 20mm diameter.

Applications

A-PED Pedestals

Apply 20mm wide dots to each quadrant of the pedestal head using the circular indents where possible.

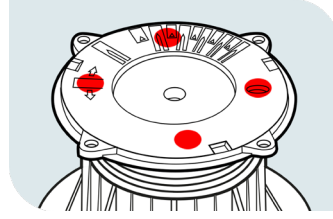


Do not apply to the A-PED-TABS-RING.

Do not use shims.

DPH Pedestals

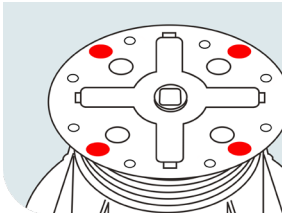
Apply 20mm wide dots to each quadrant of the pedestal head, covering indents where possible.



Do not use shims.

PB Pedestals

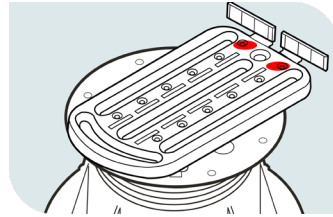
Apply 20mm wide dots to each quadrant of the pedestal head.



Do not use shims.

U-EDGE & U-TILE Accessories

Apply 20mm wide dots of product to the indents either side of the spacer tab gap at the end of the accessory.

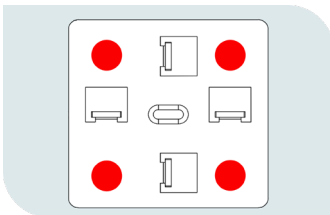


Ensure that these accessories are screwed to the pedestal head.

Do not use shims.

A-PED-TABS-PLATE

Apply 20mm wide dots of product to each quadrant of the plate.

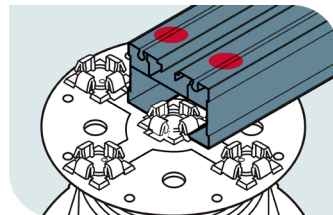


Ensure that the plate is screwed to the joist.

Do not use shims.

ALUrail (U-BRS Joists)

Apply 20mm wide dots of product to the groove either side of the central channel in the place where the tile corners sit on the joist.



Do not use shims.



— 20mm dot - accurate representation.